



HiPace[®] 400

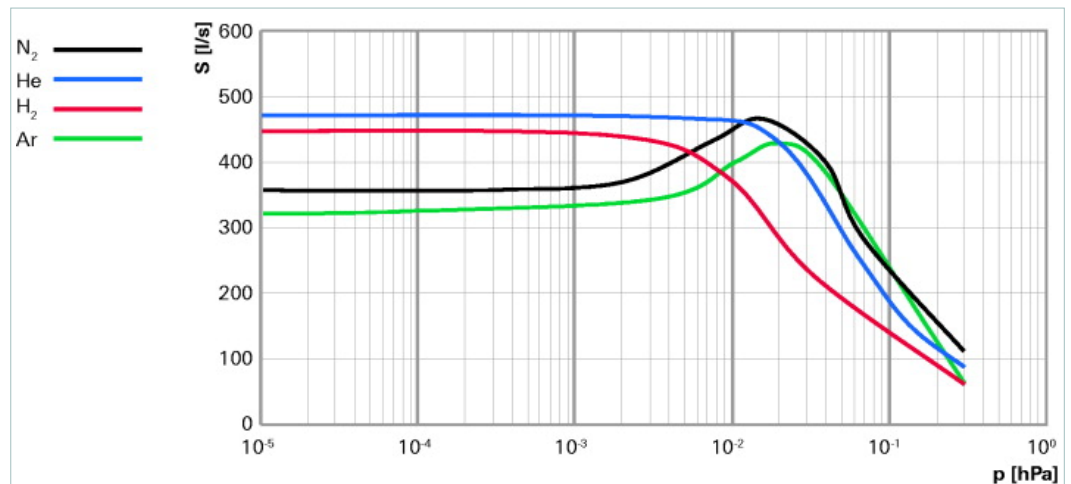
**Compact yet powerful turbopumps with
pumping speeds up to 355 l/s for N₂, with a small
DN 100 flange connection**



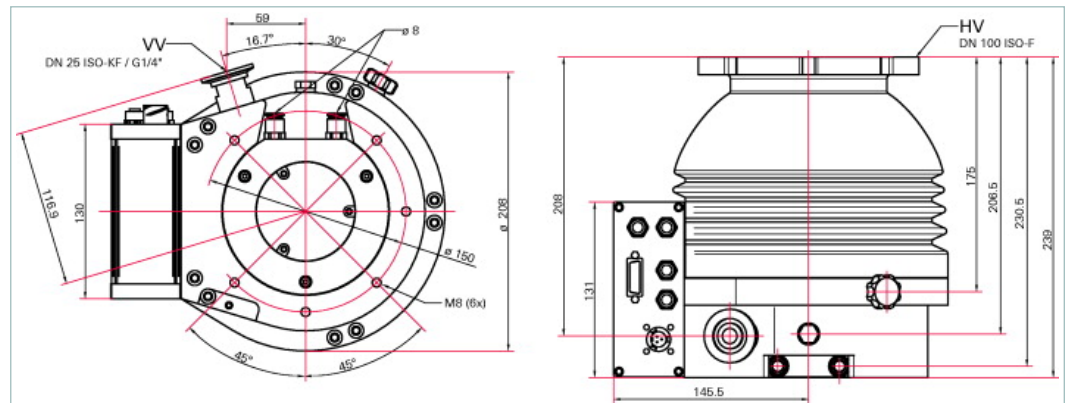
Similar Image

HiPace® 400 for TCP 350, DN 100 ISO-F

- Compact yet powerful turbopump with a pumping speed up to 355 l/s for N₂
- External TCP 350 drive electronics
- For installation in any orientation
- Integrated, powerful cooling system



Dimensions



Technical Data	HiPace® 400 for TCP 350, DN 100 ISO-F
Bearing	Hybrid
Compression ratio for Ar	$> 1 \cdot 10^{11}$
Compression ratio for H ₂	$4 \cdot 10^5$
Compression ratio for He	$3 \cdot 10^7$
Compression ratio for N ₂	$> 1 \cdot 10^{11}$
Cooling method, optional	Air
Cooling method, standard	Water
Cooling water consumption	100 l/h
Cooling water temperature	15-35 °C 59-95 °F 288-308 K
Electronic drive unit	for TCP 350
Flange (in)	DN 100 ISO-F
Flange (out)	DN 25 ISO-KF / G 1/4"
Fore-vacuum max. for N ₂	10 hPa 7.5 Torr 10 mbar
Gas throughput at full rotational speed for Ar	1.5 hPa l/s 1.12 Torr l/s 1.5 mbar l/s
Gas throughput at full rotational speed for H ₂	> 8 hPa l/s > 6 Torr l/s > 8 mbar l/s
Gas throughput at full rotational speed for He	5 hPa l/s 3.75 Torr l/s 5 mbar l/s
Gas throughput at full rotational speed for N ₂	3 hPa l/s 2.25 Torr l/s 3 mbar l/s

Technical Data	HiPace® 400 for TCP 350, DN 100 ISO-F
Interfaces	RS-485, Remote
Mounting orientation	in any orientation
Permissible magnetic field max.	6 mT
Protection category	IP 54
Pumping speed for Ar	320 l/s
Pumping speed for H ₂	445 l/s
Pumping speed for He	470 l/s
Pumping speed for N ₂	355 l/s
Rotation speed ± 2 %	49200 min ⁻¹
Rotation speed variable	60-100 %
Run-up time	5.5 min
Separate electronic drive unit	yes
Sound pressure level	50 dB (A)
Ultimate pressure according to PNEUROP	< 1 · 10 ⁻⁷ hPa < 7.5 · 10 ⁻⁸ Torr < 1 · 10 ⁻⁷ mbar
Venting connection	G 1/8"
Weight	11.1 kg 24.47 lb

Order number	
HiPace® 400	PM P04 028

Accessories	
Accessory external drive units	
Adapter cable, TCP 350 - backing pump relay box, M12	PM 061 377 -T
Air cooling	
Air cooling for HiPace 400/700/800 and HiPace 300/700/800 M, 115 V	PM Z01 342
Air cooling for HiPace 400/700/800 and HiPace 300/700/800 M, 230 V	PM Z01 341
Air cooling for HiPace 400/700 and 800 with TC 400	PM Z01 303
Connection cables	
Connection cable from TCP 350 to HiPace with 2 accessory ports M12, 3 m	PM 061 356 -T
Control and display units	
RJ 45 interface cable on M12 for HiPace	PM 051 726 -T
DN ISO-F, Mounting kit	
Mounting kit for DN 100 ISO-F, including coated centering ring, hexagon screws	PM 016 450 -T
Mounting kit for DN 100 ISO-F, including coated centering ring, protection screen, stud screws	PM 016 457 -T
Mounting kit for DN 100 ISO-F, including coated centering ring, protective screen, hexagon screws	PM 016 452 -T
Mounting kit for DN 100 ISO-F, including coated centering ring, splinter shield, hexagon screws	PM 016 451 -T
Mounting kit for DN 100 ISO-F, including coated centering ring, splinter shield, stud screws	PM 016 456 -T
Mounting kit for DN 100 ISO-F, including coated centering ring, stud screws	PM 016 455 -T
DN ISO-K / -F, sealings, splinter shields, protection screens	
Centering ring with multifunction coating, DN 100 ISO-K/-F	PM 016 210 -U
Centering ring with multifunction coating and integrated protection screen, DN 100 ISO-K/-F	PM 016 212 -U
Centering ring with multifunction coating and integrated splinter shield, DN 100 ISO-K/-F	PM 016 211 -U
External drive units	
TCP 350 DN, drive electronics, DeviceNet	PM C01 742
TCP 350 electronic drive unit	PM C01 740
TCP 350 PB, drive electronics, Profibus	PM C01 741
Fore-vacuum safety valves	
TVV 001 fore-vacuum safety valve, 115 V AC	PM Z01 206
TVV 001 fore-vacuum safety valve, 230 V AC	PM Z01 205
Mains cables	
Mains cable 115 V AC, NEMA 5-15 to C13, 3 m	P 4564 309 ZE
Mains cable 208 V AC, NEMA 6-15 to C13, 3 m	P 4564 309 ZF
Mains cable 230 V AC, CEE 7/7 to C13, 3 m	P 4564 309 ZA
Power failure venting units (normally open)	
Power failure venting valve, shielded, 24 V DC, G 1/8" for connection to TC 400, TM 700 and TC 1200	PM Z01 331
Relay boxes	
Backing pump relay box, single phase 20 A, for TC 400 and TCP 350, M12 plug	PM 061 375 -T
Relay box, shielded, for backing pumps, 1-phase 7 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 284 -X
RS-485	
Connector M12 to RS-485	PM 061 270 -X
USB converter to RS-485 interface	PM 061 207 -T

Accessories	
Sealing gas	
Sealing gas throttle for HiPace 300 - 800	PM Z01 317
Sealing gas valve, shielded for HiPace 300/400/700 and 800 with TC 400 and TM 700	PM Z01 312
Venting accessory with small flange, G 1/8", hoses, air drier	
Banjo fitting	PM 016 787 -T
Banjo fitting, small	PM 143 877 -T
Hose nozzle for 9 mm hose, G 1/8"	PM 016 783 -T
Plug-in fitting for 6 mm hose, G 1/8"	PM 016 781 -T
Plug-in fitting for 8 mm hose, G 1/8"	PM 016 782 -T
Screw-in flange, DN 10 ISO-KF, G 1/8"	PM 033 737 -T
Screw-on flange, DN 16 ISO-KF, G 1/8"	PM 016 780 -T
TTV 001, dryer for venting turbopumps	PM Z00 121
Venting valve (normally closed)	
Venting valve, 24 V DC, G 1/8" without cable	PM Z01 293
Venting valve, shielded, 24 V DC, G 1/8", for connecting to TC 400,1200 and TM 700 with twisted plug 270°	PM Z01 292
Venting valve, shielded, 24 V DC, G 1/8", for connection to TC 400/1200 and TM 700	PM Z01 291
Vibration damper	
Vibration damper for HiPace 300/400, DN 100 ISO-K/F	PM 006 459 -X