



HiPace[®] 1200

Powerful turbopumps with pumping speeds of
up to 1,300 l/s.





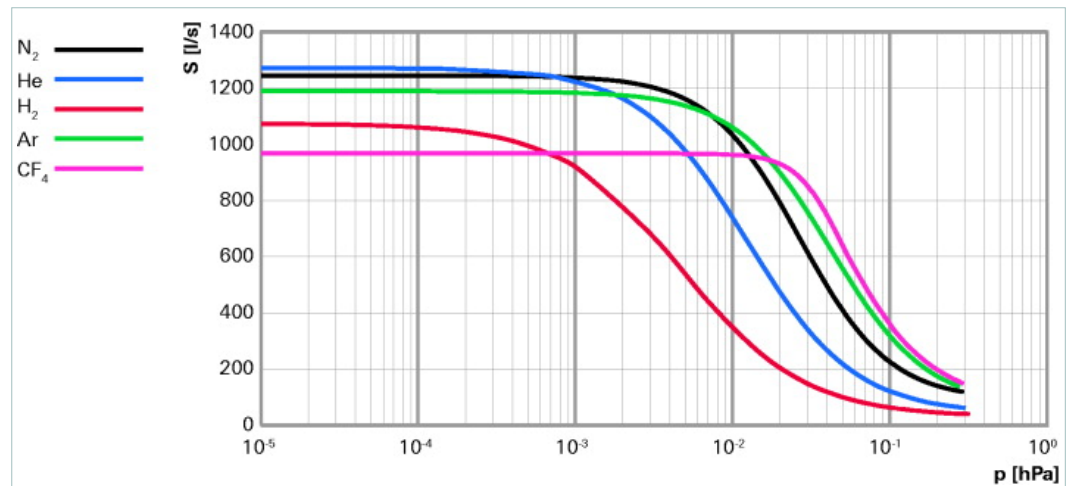
Similar Image

HiPace® 1200 U C with TC 1200, Profibus, DN 200 ISO-K, upside down version, corrosive

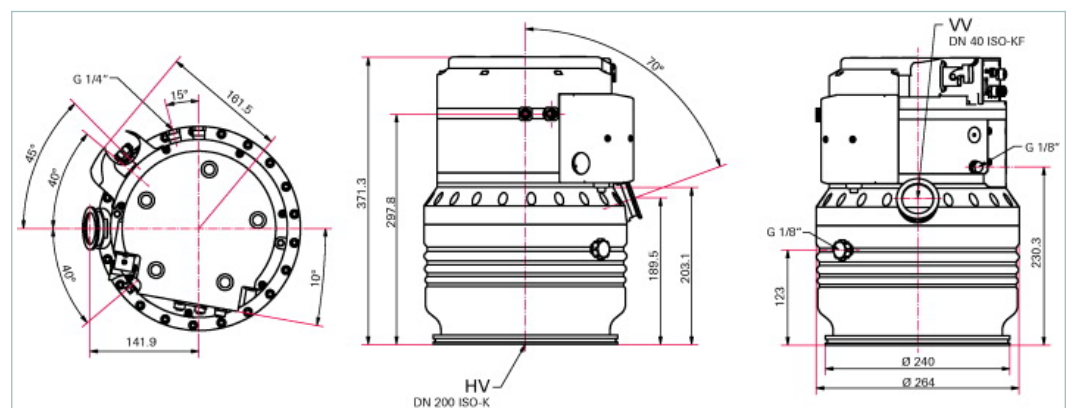
- Powerful turbopump with a pumping speed of up to 1250 l/s for N₂
- DN 200 ISO-K flange
- Integrated TC 1200 drive electronics with Profibus and power supply
- Cooling: Water cooling
- Installation orientation: Upside-down (90° - 180°)
- Integrated sealing gas system with electric sealing gas valve 24 V DC
- Corrosive gas version
- Protection Class: IP 54
- Interfaces: Profibus, RS-485, Remote
- Extensive accessories expand the range of applications

C = Corrosive gas version

U = Upside-down installation orientation



Dimensions



Technical Data

HiPace® 1200 U C with TC 1200, Profibus, DN 200 ISO-K, upside down version, corrosive

Bearing	Hybrid
Compression ratio for Ar	$> 1 \cdot 10^9$
Compression ratio for CF ₄	$> 1 \cdot 10^9$
Compression ratio for H ₂	$6 \cdot 10^3$
Compression ratio for He	$2 \cdot 10^5$
Compression ratio for N ₂	$> 1 \cdot 10^8$
Cooling method, standard	Water

Technical Data		HiPace® 1200 U C with TC 1200, Profibus, DN 200 ISO-K, upside down version, corrosive
Cooling water consumption		100 l/h
Cooling water temperature		15-35 °C 59-95 °F 288-308 K
Corrosive gas version		yes
Electronic drive unit		with TC 1200
Flange (in)		DN 200 ISO-K
Flange (out)		DN 40 ISO-KF
Fore-vacuum max. for N ₂		2 hPa 1.5 Torr 2 mbar
Gas throughput at full rotational speed for Ar		11 hPa l/s 8.25 Torr l/s 11 mbar l/s
Gas throughput at full rotational speed for CF ₄		12 hPa l/s 9 Torr l/s 12 mbar l/s
Gas throughput at full rotational speed for H ₂		> 30 hPa l/s > 22.5 Torr l/s > 30 mbar l/s
Gas throughput at full rotational speed for He		> 30 hPa l/s > 22.5 Torr l/s > 30 mbar l/s
Gas throughput at full rotational speed for N ₂		20 hPa l/s 15 Torr l/s 20 mbar l/s
Integrated power supply		yes
Interface, extended		Profibus
Interfaces		RS-485, Remote, Profibus
Mounting orientation		Upside down (90°-180°)
Operating voltage		100-120/200-240 V AC, 50/60 Hz
Particulate matter		yes
Permissible magnetic field max.		6 mT
Protection category		IP 54
Pumping speed for Ar		1200 l/s
Pumping speed for CF ₄		950 l/s
Pumping speed for H ₂		1100 l/s
Pumping speed for He		1300 l/s
Pumping speed for N ₂		1250 l/s
Rotation speed ± 2 %		37800 min ⁻¹
Rotation speed variable		50-100 %
Run-up time		2.5 min
Sound pressure level		50 dB (A)
Ultimate pressure according to PNEUROP		< 1 · 10 ⁻⁷ hPa < 7.5 · 10 ⁻⁸ Torr < 1 · 10 ⁻⁷ mbar
Venting connection		G 1/8"
Weight		27 kg 59.52 lb
Order number		
HiPace® 1200		PM P04 118

Accessories	
Accessory for TC 400/1200 and TM 700	
Y-connector, shielded, M12 for accessories	P 4723 013
Adapter and control cables	
Control cable for pumping stations 0.7 m	PM 061 675 AT
HiPace - ACP connection cable	PM 071 142 -X
Control and display units	
Accessories package for HPU 001/PC	PM 061 005 -T
DCU 002, Display Control Unit	PM 061 348 -T
HPU 001, Handheld Programming Unit	PM 051 510 -T
DN ISO-K, Mounting kit, bracket screws	
Mounting kit for HiPace 1200, DN 200 ISO-K, including coated centering ring, bracket screws	PM 016 390 -T
Mounting kit for HiPace 1200, DN 200 ISO-K, including coated centering ring, protection screen, bracket screws	PM 016 392 -T
Mounting kit for HiPace 1200, DN 200 ISO-K, including coated centering ring, splinter shield, bracket screws	PM 016 391 -T
DN ISO-K / -F, sealings, splinter shields, protection screens	
Centering ring with multifunction coating, DN 200 ISO-K/-F	PM 016 220 -U
Centering ring with multifunction coating and integrated protection screen, DN 200 ISO-K/-F	PM 016 222 -U
Centering ring with multifunction coating and integrated splinter shield, DN 200 ISO-K/-F	PM 016 221 -U
Fore-vacuum safety valves	
TVV 001 fore-vacuum safety valve, 115 V AC	PM Z01 206
TVV 001 fore-vacuum safety valve, 230 V AC	PM Z01 205
Interface and extension cables	
Interface cable, M12 m straight / M12 m straight, 3 m	PM 061 283 -T
Mains cables	
Mains cable 115 V AC, NEMA 5-15 to HAN 3A, 3 m	PM 061 187 -X
Mains cable 208 V AC, NEMA 6-15 to HAN 3A, 3 m	P 4564 309 HB
Mains cable 230 V AC, CEE 7/7 to HAN 3A, 3 m	P 4564 309 HA
Profibus	
Line filter for cable fitting	PM 061 806
Plug and socket M12B for Profibus	PM 051 927 -T
T-Connector M12B to Profibus	P 4723 020
Termination resistor M12B for Profibus	P 4723 030
Y-Connector M12B to Profibus	P 4723 015
Y-Connector with cable M12B to Profibus, 0.5 m	P 4723 018
Relay boxes	
Relay box, shielded, for backing pumps, 1-phase 20 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 285 -X
Relay box, shielded, for backing pumps, 1-phase 7 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 284 -X
RS-485	
Connector M12 to RS-485	PM 061 270 -X
Power separator for RS-485	PT 348 132 -T
Termination resistor for RS-485	PT 348 105 -T
USB converter to RS-485 interface	PM 061 207 -T
Y-Connector M12 to RS-485	P 4723 010

Accessories	
Sealing gas	
Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm	PM Z01 325
Sealing gas throttle for HiPace 1200 - 2300	PM Z01 319
Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300	PM Z01 318
Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200	PM Z01 313
Venting accessory with small flange, G 1/8", hoses, air drier	
TTV 001, dryer for venting turbopumps	PM Z00 121
Venting valve (normally closed)	
Venting valve, shielded, 24 V DC, G 1/8", for connection to TC 400/1200 and TM 700	PM Z01 291
Vibration damper	
Vibration damper for HiPace 800/1200/1800, DN 200 ISO-K/F	PM 006 668 -X