



HiPace[®] 1800

Powerful turbopumps with pumping speeds of up to 1700 l/s.



Technical Data	HiPace® 1800 C with TC 1200, Profibus, DN 200 ISO-F, corrosive
Cooling water consumption	100 l/h
Cooling water temperature	15-35 °C 59-95 °F 288-308 K
Corrosive gas version	yes
Electronic drive unit	with TC 1200
Flange (in)	DN 200 ISO-F
Flange (out)	DN 40 ISO-KF
Fore-vacuum max. for N ₂	1.8 hPa 1.35 Torr 1.8 mbar
Gas throughput at full rotational speed for Ar	16 hPa l/s 12 Torr l/s 16 mbar l/s
Gas throughput at full rotational speed for CF ₄	14 hPa l/s 10.5 Torr l/s 14 mbar l/s
Gas throughput at full rotational speed for H ₂	> 30 hPa l/s > 22.5 Torr l/s > 30 mbar l/s
Gas throughput at full rotational speed for He	20 hPa l/s 15 Torr l/s 20 mbar l/s
Gas throughput at full rotational speed for N ₂	20 hPa l/s 15 Torr l/s 20 mbar l/s
Integrated power supply	yes
Interface, extended	Profibus
Interfaces	RS-485, Remote
Mounting orientation	Standard (0°-90°)
Operating voltage	100-120/200-240 V AC, 50/60 Hz
Particulate matter	yes
Permissible magnetic field max.	7 mT
Protection category	IP 54
Pumping speed for Ar	1370 l/s
Pumping speed for H ₂	1700 l/s
Pumping speed for He	1650 l/s
Pumping speed for N ₂	1450 l/s
Rotation speed ± 2 %	31500 min ⁻¹
Rotation speed variable	50-100 %
Run-up time	4 min
Sound pressure level	≤ 50 dB (A)
Ultimate pressure according to PNEUROP	< 1 · 10 ⁻⁷ hPa < 7.5 · 10 ⁻⁸ Torr < 1 · 10 ⁻⁷ mbar
Venting connection	G 1/8"
Weight	34 kg 74.96 lb

Order number	
HiPace® 1800	PM P04 137

Accessories	
Accessory for TC 400/1200 and TM 700	
Y-connector, shielded, M12 for accessories	P 4723 013
Adapter and control cables	
Control cable for pumping stations 0.7 m	PM 061 675 AT
HiPace - ACP connection cable	PM 071 142 -X
Control and display units	
Accessories package for HPU 001/PC	PM 061 005 -T
DCU 002, Display Control Unit	PM 061 348 -T
HPU 001, Handheld Programming Unit	PM 051 510 -T
DN ISO-K / -F, sealings, splinter shields, protection screens	
Centering ring with multifunction coating, DN 200 ISO-K/-F	PM 016 220 -U
Centering ring with multifunction coating and integrated protection screen, DN 200 ISO-K/-F	PM 016 222 -U
Centering ring with multifunction coating and integrated splinter shield, DN 200 ISO-K/-F	PM 016 221 -U
Fore-vacuum safety valves	
TVV 001 fore-vacuum safety valve, 115 V AC	PM Z01 206
TVV 001 fore-vacuum safety valve, 230 V AC	PM Z01 205
Interface and extension cables	
Interface cable, M12 m straight/M12 m straight, 3 m	PM 061 283 -T
Mains cables	
Mains cable 115 V AC, NEMA 5-15 to HAN 3A, 3 m	PM 061 187 -X
Mains cable 208 V AC, NEMA 6-15 to HAN 3A, 3 m	P 4564 309 HB
Mains cable 230 V AC, CEE 7/7 to HAN 3A, 3 m	P 4564 309 HA
Relay boxes	
Relay box, shielded, for backing pumps, 1-phase 20 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 285 -X
RS-485	
USB converter to RS-485 interface	PM 061 207 -T
Y-Connector M12 to RS-485	P 4723 010
Sealing gas	
Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300	PM Z01 318
Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200	PM Z01 313
Venting accessory with small flange, G 1/8", hoses, air drier	
TTV 001, dryer for venting turbopumps	PM Z00 121
Venting valve (normally closed)	
Venting valve, shielded, 24 V DC, G 1/8", for connection to TC 400/1200 and TM 700	PM Z01 291