





HiPace® 2300

Powerful turbopumps with pumping speeds of up to 2050 l/s.





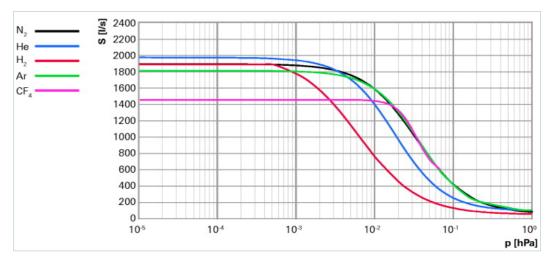
Similar Image

HiPace® 2300 U with TC 1200, DN 250 ISO-F, upside down version

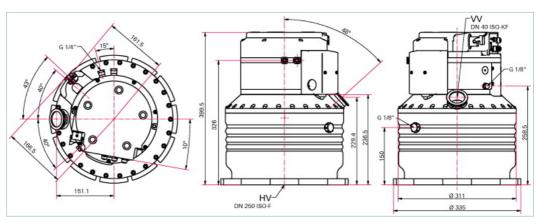
- Powerful turbopump with a pumping speed of up to 1900 l/s for N₂
- DN 250 ISO-F flange
- Integrated TC 1200 drive electronics with power supply
- Integrated sealing gas system with electric sealing gas valve 24 V DC
- Cooling: Water cooling
- Corrosive gas version
- Installation orientation: Upside-down (90° 180°)
- Protection Class: IP 54
- Interfaces: RS-485, Remote (Profibus/DeviceNet on request)
- Extensive accessories expand the range of applications

C=Corrosive gas version

U=Upside-down installation orientation



Dimensions



| Technical Data | HiPace [®] 2300 U with TC 1200, DN 250 ISO-F, upside down version |
|--------------------------------------|---|
| Bearing | Hybrid |
| Compression ratio for Ar | > 1 · 10 ⁸ |
| Compression ratio for H ₂ | 2 · 10 ⁴ |
| Compression ratio for He | 3 ⋅ 10 ⁵ |
| Compression ratio for N ₂ | > 1 · 10 ⁸ |
| Cooling method, standard | Water |

| Cooling water consumption Cooling water temperature 15-35 °C 59-95 °F 288-308 K Electronic drive unit With TC 1200 Flange (in) DN 250 ISO-F Flange (out) Fore-vacuum max. for N ₂ Gas throughput at full rotational speed for Ar Gas throughput at full rotational speed for H ₂ Gas throughput at full rotational speed for He Gas throughput at full rotational speed for N ₂ Gas throughput at full rotational speed for N ₂ Gas throughput at full rotational speed for N ₂ Gas throughput at full rotational speed for N ₂ Gas throughput at full rotational speed for N ₂ Upside down (90°-180°) Operating voltage Permissible magnetic field max. 7 mT Protection category Pumping speed for Ar 100 I/h 15-35 °C 59-95 °F 288-308 K With TC 1200 DN 250 ISO-F DN 40 ISO-KF 18 mbar 16 hPa I/s 12 Torr I/s 16 mbar I/s 20 hPa I/s 5 Torr I/s 20 mbar I/s 20 hPa I/s 15 Torr I/s 20 mbar I/s 100 hPa I/s 15 Torr I/s 20 mba |
|---|
| Electronic drive unit with TC 1200 Flange (in) DN 250 ISO-F Flange (out) DN 40 ISO-KF Fore-vacuum max. for N_2 1.8 hPa 1.35 Torr 1.8 mbar Gas throughput at full rotational speed for Ar Gas throughput at full rotational speed for H2 Gas throughput at full rotational speed for H2 Gas throughput at full rotational speed for H2 Gas throughput at full rotational speed for N2 Cas throughput at full rotation |
| $ \begin{array}{llllllllllllllllllllllllllllllllllll$ |
| Flange (out) DN 40 ISO-KF Fore-vacuum max. for N_2 1.8 hPa 1.35 Torr 1.8 mbar Gas throughput at full rotational speed for Ar 16 hPa l/s 12 Torr l/s 16 mbar l/s 30 mbar l/s Gas throughput at full rotational speed for H2 20 hPa l/s 5 22.5 Torr l/s 5 30 mbar l/s Gas throughput at full rotational speed for H2 20 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l |
| Fore-vacuum max. for $\rm N_2$ 1.8 hPa 1.35 Torr 1.8 mbar Gas throughput at full rotational speed for Ar Gas throughput at full rotational speed for H2 > 30 hPa l/s > 22.5 Torr l/s > 30 mbar l/s Sas throughput at full rotational speed for H2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s Sas throughput at full rotational speed for N2 20 hPa l/s 15 Torr l/s 20 mbar l/s |
| Gas throughput at full rotational speed for Ar Gas throughput at full rotational speed for H2 Gas throughput at full rotational speed for N2 Gas throughput at full rotational speed for N2 On Pa I/s 15 Torr I/s 20 mbar I/s Integrated power supply Interfaces RS-485, Remote Mounting orientation Upside down (90°-180°) Operating voltage Particulate matter Particulate matter Permissible magnetic field max. 7 mT Protection category IP 54 |
| Gas throughput at full rotational speed for H_2 > 30 hPa l/s > 22.5 Torr l/s > 30 mbar l/s Gas throughput at full rotational speed for He Gas throughput at full rotational speed for N ₂ Gas throughput at full rotational speed for N ₂ Integrated power supply Interfaces RS-485, Remote Mounting orientation Upside down (90°-180°) Operating voltage 100-120/200-240 V AC, 50/60 Hz Particulate matter Permissible magnetic field max. 7 mT Protection category IP 54 |
| Gas throughput at full rotational speed for He 20 hPa l/s 15 Torr l/s 20 mbar l/s 21 hPa l/s 15 Torr l/s 20 mbar l/s 22 hPa l/s 15 Torr l/s 20 mbar l/s 23 hPa l/s 15 Torr l/s 20 mbar l/s 24 hPa l/s 15 Torr l/s 20 mbar l/s 25 hPa l/s 15 Torr l/s 20 mbar l/s 26 hPa l/s 15 Torr l/s 20 mbar l/s 27 hPa l/s 15 Torr l/s 20 mbar l/s 28 hPa l/s 15 Torr l/s 20 mbar l/s 29 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l/s 15 Torr l/s 20 mbar l/s 20 hPa l/s 15 Torr l/s 20 mbar l/s 21 hPa l/s 15 Torr l/s 20 mbar l/s 22 hPa l/s 15 Torr l/s 20 mbar l/s 24 hPa l/s 15 Torr l/s 20 mbar l/s 25 hPa l/s 15 Torr l/s 20 mbar l/s 26 hPa l/s 15 Torr l/s 20 mbar l/s 27 hPa l/s 15 Torr l/s 20 mbar l/s 28 hPa l/s 15 Torr l/s 20 mbar l/s 27 hPa l/s 15 Torr l/s 20 mbar l/s |
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| Pumping speed for Ar 1800 l/s |
| 1 0 1 2 2 2 2 2 |
| Pumping speed for H ₂ 1850 l/s |
| Pumping speed for He 2000 l/s |
| Pumping speed for N ₂ 1900 l/s |
| Rotation speed ± 2 % 31500 min ⁻¹ |
| Rotation speed variable 50-100 % |
| Run-up time 4 min |
| Sound pressure level 50 dB (A) |
| Ultimate pressure according to PNEUROP $< 1 \cdot 10^{-7} \text{ hPa} \mid < 7.5 \cdot 10^{-8} \text{ Torr} \mid < 1 \cdot 10^{-7} \text{ mbar}$ |
| Venting connection G 1/8" |
| Weight 35 kg 77.16 lb |

| Order number | |
|--------------|------------|
| HiPace® 2300 | PM P03 924 |

| Accessation | |
|--|-----------------|
| Accessories | |
| Accessory for TC 400/1200 and TM 700 | |
| Y-connector, shielded, M12 for accessories | P 4723 013 |
| Adapter and control cables | |
| Control cable for pumping stations 0.7 m | PM 061 675 AT |
| HiPace - ACP connection cable | PM 071 142 -X |
| Control and display units | |
| Accessories package for HPU 001/PC | PM 061 005 -T |
| DCU 002, Display Control Unit | PM 061 348 -T |
| HPU 001, Handheld Programming Unit | PM 051 510 -T |
| DN ISO-F, Mounting kit | |
| Mounting kit for DN 250 ISO-F, including coated | |
| centering ring, hexagon screws | PM 016 480 -T |
| Mounting kit for DN 250 ISO-F, including coated | |
| centering ring, protective screen, hexagon | |
| screws | PM 016 482 -T |
| Mounting kit for DN 250 ISO-F, including coated | DM 040 407 T |
| centering ring, protective screen, stud screws | PM 016 487 -T |
| Mounting kit for DN 250 ISO-F, including coated | DM 046 494 T |
| centering ring, splinter shield, hexagon screws | PM 016 481 -T |
| Mounting kit for DN 250 ISO-F, including coated centering ring, splinter shield, stud screws | PM 016 486 -T |
| Mounting kit for DN 250 ISO-F, including coated | 1 W 010 400 -1 |
| centering ring, stud screws | PM 016 485 -T |
| DN ISO-K / -F, sealings, splinter shields, | 1 III 010 400 1 |
| protection screens | |
| Centering ring with multifunction coating, DN | |
| 250 ISO-K/-F | PM 016 225 -U |
| Centering ring with multifunction coating and | |
| integrated protection screen, DN 250 ISO-K/-F | PM 016 227 -U |
| Centering ring with multifunction coating and | |
| integrated splinter shield, DN 250 ISO-K/-F | PM 016 226 -U |
| Fore-vacuum safety valves | |
| TVV 001 fore-vacuum safety valve, 115 V AC | PM Z01 206 |
| TVV 001 fore-vacuum safety valve, 230 V AC | PM Z01 205 |
| Interface and extension cables | |
| Interface cable, M12 m straight / M12 m | |
| straight, 3 m | PM 061 283 -T |
| Mains cables | |
| Mains cable 115 V AC, NEMA 5-15 to HAN 3A, | D14.004.40T V |
| 3 m | PM 061 187 -X |
| Mains cable 208 V AC, NEMA 6-15 to HAN 3A, | D 4564 200 UP |
| 3 m | P 4564 309 HB |
| Mains cable 230 V AC, CEE 7/7 to HAN 3A, 3 m | P 4564 309 HA |
| Relay boxes | 1 4504 505 HA |
| Relay boxes Relay box, shielded, for backing pumps, 1- | |
| phase 20 A for TC 400/1200, TM 700 and TCP | |
| 350, M12 | PM 071 285 -X |
| Relay box, shielded, for backing pumps, 1- | |
| phase 7 A for TC 400/1200, TM 700 and TCP | |
| 350, M12 | PM 071 284 -X |
| RS-485 | |
| Connector M12 to RS-485 | PM 061 270 -X |
| Power separator for RS-485 | PT 348 132 -T |
| Termination resistor for RS-485 | PT 348 105 -T |
| USB converter to RS-485 interface | PM 061 207 -T |
| Y-Connector M12 to RS-485 | P 4723 010 |
| | |

| Accessories | |
|---|---------------|
| Sealing gas | |
| Sealing gas throttle for 1200–2300, 52.5 \pm 7.5 sccm | PM Z01 325 |
| Sealing gas throttle for HiPace 1200 - 2300 | PM Z01 319 |
| Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 | PM Z01 318 |
| Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200 | PM Z01 313 |
| Venting accessory with small flange, G 1/8", hoses, air drier | |
| TTV 001, dryer for venting turbopumps | PM Z00 121 |
| Venting valve (normally closed) | |
| Venting valve, shielded, 24 V DC, G 1/8", for connection to TC 400/1200 and TM 700 | PM Z01 291 |
| Vibration damper | |
| Vibration damper for HiPace 1500/2300, DN 250 ISO-K/F | PM 006 670 -X |