



# HiPace<sup>®</sup> 2300

Powerful turbopumps with pumping speeds of  
up to 2050 l/s.





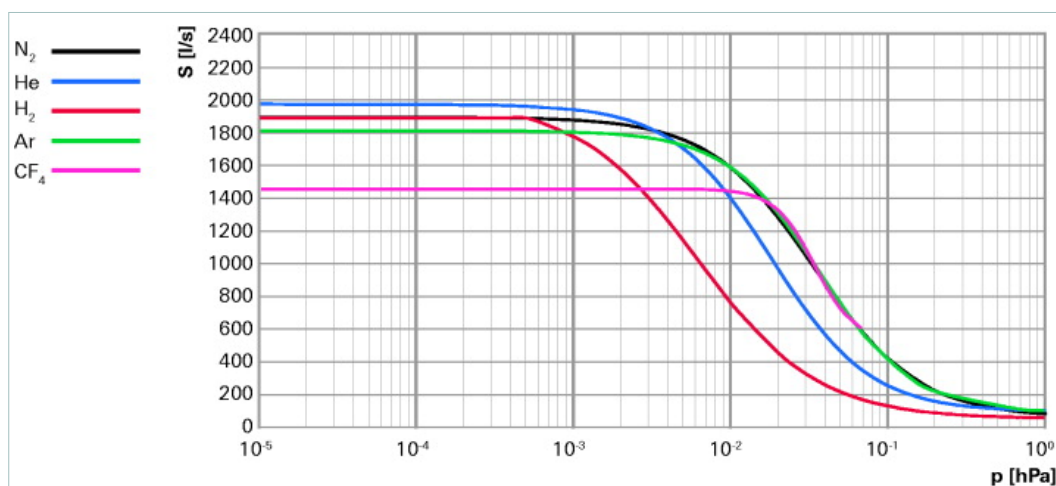
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## HiPace® 2300 C with TC 1200, DN 250 ISO-K, corrosive

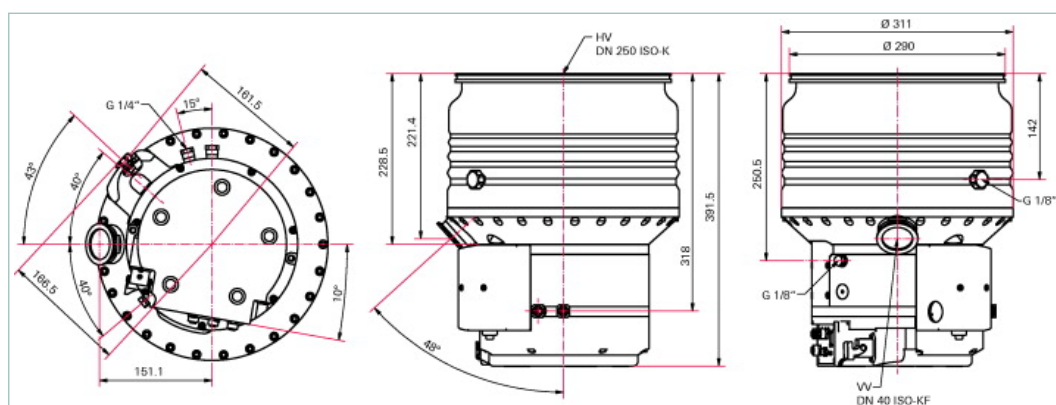
- Powerful turbopump with a pumping speed of up to 1900 l/s for N<sub>2</sub>
- DN 250 ISO-K flange
- Integrated TC 1200 drive electronics with power supply
- Integrated sealing gas system with electric sealing gas valve 24 V DC
- Cooling: Water cooling
- Corrosive gas version
- Protection Class: IP 54
- Interfaces: RS-485, Remote (Profibus/DeviceNet on request)
- Extensive accessories expand the range of applications

C=Corrosive gas version

U=Upside-down installation orientation



### Dimensions



### Technical Data

### HiPace® 2300 C with TC 1200, DN 250 ISO-K, corrosive

Bearing	Hybrid
Compression ratio for Ar	$> 1 \cdot 10^8$
Compression ratio for CF <sub>4</sub>	$> 1 \cdot 10^8$
Compression ratio for H <sub>2</sub>	$2 \cdot 10^4$
Compression ratio for He	$3 \cdot 10^5$
Compression ratio for N <sub>2</sub>	$> 1 \cdot 10^8$
Cooling method, standard	Water
Cooling water consumption	100 l/h
Cooling water temperature	15-35 °C   59-95 °F   288-308 K

Technical Data		HiPace® 2300 C with TC 1200, DN 250 ISO-K, corrosive
Corrosive gas version		yes
Electronic drive unit		with TC 1200
Flange (in)		DN 250 ISO-K
Flange (out)		DN 40 ISO-KF
Fore-vacuum max. for N <sub>2</sub>		1.8 hPa   1.35 Torr   1.8 mbar
Gas throughput at full rotational speed for Ar		16 hPa l/s   12 Torr l/s   16 mbar l/s
Gas throughput at full rotational speed for CF <sub>4</sub>		14 hPa l/s   10.5 Torr l/s   14 mbar l/s
Gas throughput at full rotational speed for H <sub>2</sub>		> 30 hPa l/s   > 22.5 Torr l/s   > 30 mbar l/s
Gas throughput at full rotational speed for He		20 hPa l/s   15 Torr l/s   20 mbar l/s
Gas throughput at full rotational speed for N <sub>2</sub>		20 hPa l/s   15 Torr l/s   20 mbar l/s
Integrated power supply		yes
Interfaces		RS-485, Remote
Mounting orientation		Standard (0°-90°)
Operating voltage		100-120/200-240 V AC, 50/60 Hz
Particulate matter		yes
Permissible magnetic field max.		7 mT
Protection category		IP 54
Pumping speed for Ar		1800 l/s
Pumping speed for CF <sub>4</sub>		1480 l/s
Pumping speed for H <sub>2</sub>		1850 l/s
Pumping speed for He		2000 l/s
Pumping speed for N <sub>2</sub>		1900 l/s
Rotation speed ± 2 %		31500 min <sup>-1</sup>
Rotation speed variable		50-100 %
Run-up time		4 min
Sound pressure level		50 dB (A)
Ultimate pressure according to PNEUROP		< 1 · 10 <sup>-7</sup> hPa   < 7.5 · 10 <sup>-8</sup> Torr   < 1 · 10 <sup>-7</sup> mbar
Venting connection		G 1/8"
Weight		34 kg   74.96 lb
Order number		
HiPace® 2300		PM P03 926

Accessories	
<b>Accessory for TC 400/1200 and TM 700</b>	
Y-connector, shielded, M12 for accessories	P 4723 013
<b>Adapter and control cables</b>	
Control cable for pumping stations 0.7 m	PM 061 675 AT
HiPace - ACP connection cable	PM 071 142 -X
<b>Control and display units</b>	
Accessories package for HPU 001/PC	PM 061 005 -T
DCU 002, Display Control Unit	PM 061 348 -T
HPU 001, Handheld Programming Unit	PM 051 510 -T
<b>DN ISO-K, Mounting kit, bracket screws</b>	
Mounting kit for HiPace 2300, DN 250 ISO-K, including coated centering ring, bracket screws	PM 016 415 -T
Mounting kit for HiPace 2300, DN 250 ISO-K, including coated centering ring, protection screen, bracket screws	PM 016 417 -T
Mounting kit for HiPace 2300, DN 250 ISO-K, including coated centering ring, splinter shield, bracket screws	PM 016 416-T
<b>DN ISO-K / -F, sealings, splinter shields, protection screens</b>	
Centering ring with multifunction coating, DN 250 ISO-K/-F	PM 016 225 -U
Centering ring with multifunction coating and integrated protection screen, DN 250 ISO-K/-F	PM 016 227 -U
Centering ring with multifunction coating and integrated splinter shield, DN 250 ISO-K/-F	PM 016 226 -U
<b>Fore-vacuum safety valves</b>	
TVV 001 fore-vacuum safety valve, 115 V AC	PM Z01 206
TVV 001 fore-vacuum safety valve, 230 V AC	PM Z01 205
<b>Interface and extension cables</b>	
Interface cable, M12 m straight / M12 m straight, 3 m	PM 061 283 -T
<b>Mains cables</b>	
Mains cable 115 V AC, NEMA 5-15 to HAN 3A, 3 m	PM 061 187 -X
Mains cable 208 V AC, NEMA 6-15 to HAN 3A, 3 m	P 4564 309 HB
Mains cable 230 V AC, CEE 7/7 to HAN 3A, 3 m	P 4564 309 HA
<b>Relay boxes</b>	
Relay box, shielded, for backing pumps, 1-phase 20 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 285 -X
Relay box, shielded, for backing pumps, 1-phase 7 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 284 -X
<b>RS-485</b>	
Connector M12 to RS-485	PM 061 270 -X
Power separator for RS-485	PT 348 132 -T
Termination resistor for RS-485	PT 348 105 -T
USB converter to RS-485 interface	PM 061 207 -T
Y-Connector M12 to RS-485	P 4723 010
<b>Sealing gas</b>	
Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm	PM Z01 325
Sealing gas throttle for HiPace 1200 - 2300	PM Z01 319
Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300	PM Z01 318
Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200	PM Z01 313

<b>Accessories</b>	
<b>Venting accessory with small flange, G 1/8", hoses, air drier</b>	
TTV 001, dryer for venting turbopumps	<b>PM Z00 121</b>
<b>Venting valve (normally closed)</b>	
Venting valve, shielded, 24 V DC, G 1/8", for connection to TC 400/1200 and TM 700	<b>PM Z01 291</b>
<b>Vibration damper</b>	
Vibration damper for HiPace 1500/2300, DN 250 ISO-K/F	<b>PM 006 670 -X</b>